

SOFT JAWS

1.5MM X 60° SERRATIONS

For Kitagawa, Howa, Samchully, Suga, Nikko, Matsumoto & other Chucks.

FEATURES:

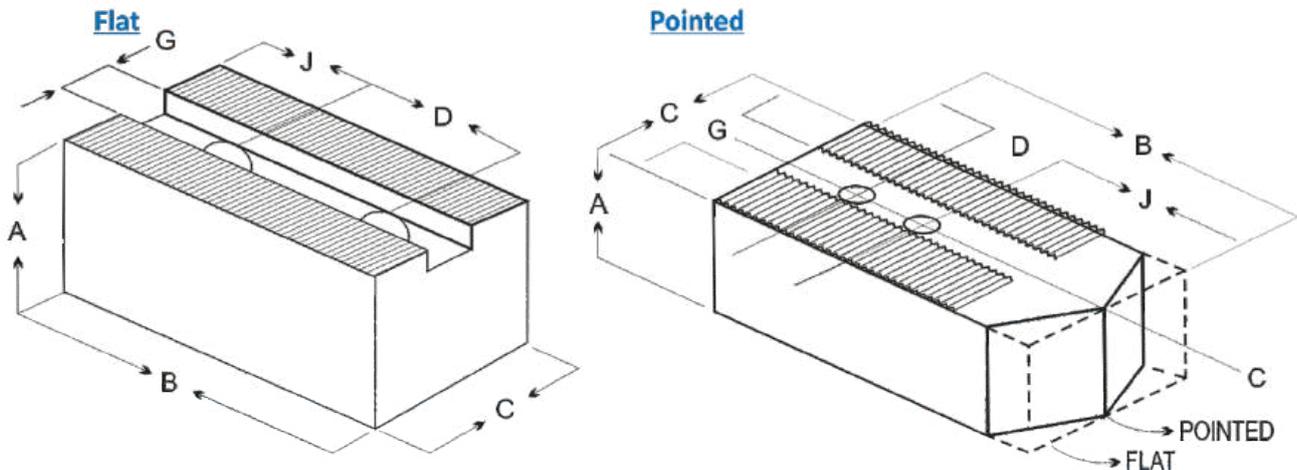
General-purpose blank top Jaws, also referred to as "long" or "offset" Jaws.

Standard steel Jaws can be case hardened after machining or left soft.

All Steel Jaws are fully ground.

Optional aluminum material reduces surface marring, ideal for chucking on finished surfaces /

Non ferrous material. All Steel Jaws are fully ground.



Critical Dimensions				(All Dimensions are in mm)				STEEL
Chuck Dia Inch	Groove Width G	Bolt Size	Center to Center D	Hole to Front J	Width C	Length B	Height A	Part Number
4"	10	8MM	14	25	25	50	25	SCPL-4C-1.50
	10	8MM	14	25	25	50	50	SCPL-4C-2.05
5"	10	8MM	19	32	25	60	38	SCPL-5C-1.50
	10	8MM	18	32	25	60	38	SCPL-5C-1.53
6"	12	10MM	20	40	32	75	25	SCPL-6C-1.00
	12	10MM	20	40	32	75	38	SCPL-6C-1.50
	12	10MM	20	40	50	75	38	SCPL-6C-1.52
	12	10MM	20	40	32	75	50	SCPL-6C-2.00
	12	10MM	20	40	32	75	63	SCPL-6C-2.50
	12	10MM	20	40	32	75	75	SCPL-6C-3.00
	12	10MM	20	40	32	75	100	SCPL-6C-4.00

When ordering Steel specify "SP" for Pointed or "SF" for Flat at the end of part number.

(Example: SCPL-6C-1.5-SP)

When ordering Aluminum specify "AP" for Pointed or "AF" for Flat at the end of part number.

(Example: SCPL-6C-1.5-AP)

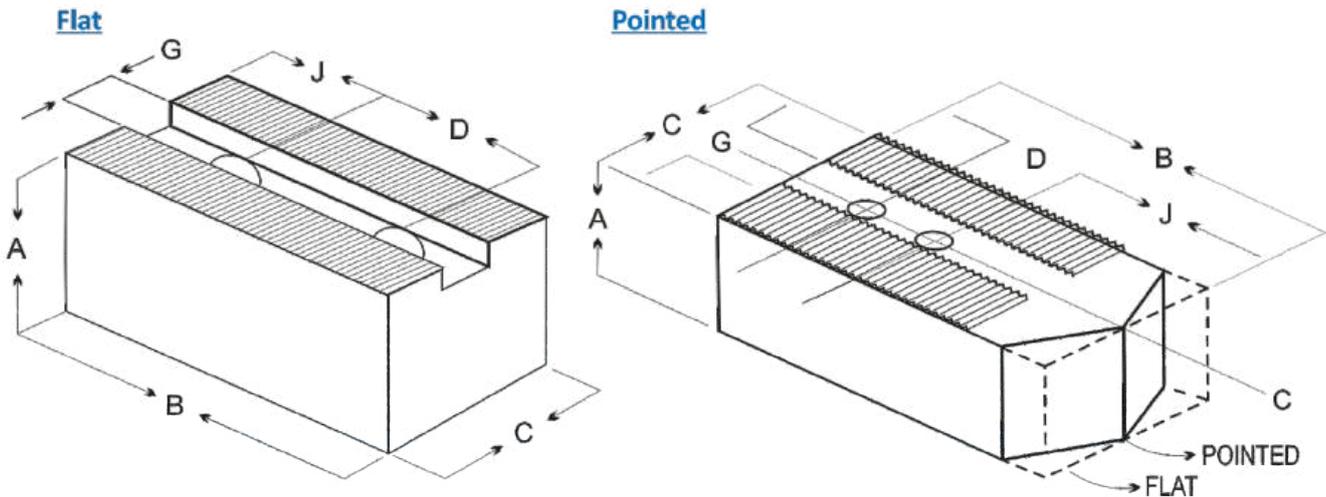
Steel Material: AISI 1018

Aluminum Material: 6061-T6 Bar Stock

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Critical Dimensions				(All Dimensions are in mm)				STEEL
Chuck Dia Inch	Groove Width G	Bolt Size	Center to Center D	Hole to Front J	Width C	Length B	Height A	Part Number
8"	14	12MM	25	50	38	95	38	SCPL-8C-1.50
	14	12MM	25	50	38	95	50	SCPL-8C- 2.00
	14	12MM	25	50	38	95	75	SCPL-8C-3.00
	14	12MM	25	50	38	95	100	SCPL-8C-4.00
	14	12MM	25	50	38	95	127	SCPL-8C-5.00
	14	12MM	25	57	38	100	50	SCPL-8C-2.01
	14	12MM	25	57	38	100	75	SCPL-8C-3.01
	14	12MM	25	57	38	100	100	SCPL-8C-4.01

When ordering Steel specify "SP" for Pointed or "SF" for Flat at the end of part number.
(Example: SCPL-8C-1.5-SP)

When ordering Aluminum specify "AP" for Pointed or "AF" for Flat at the end of part number.
(Example: SCPL-8C-1.5-AP)

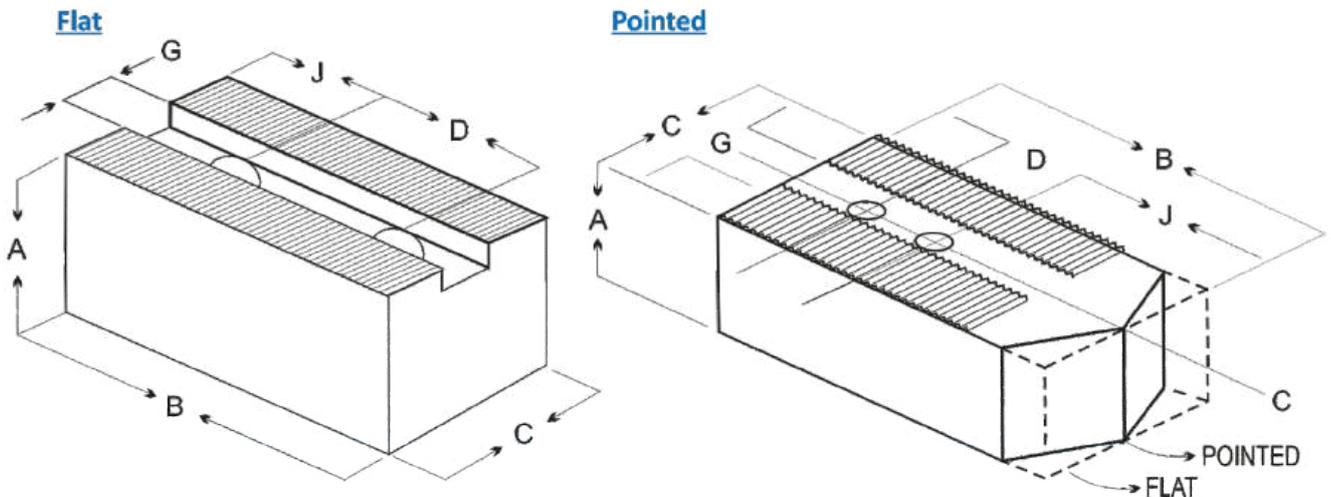
Steel Material: AISI 1018

Aluminium Material: 6061-T6 Bar Stock

SOFT JAWS

1.5MM X 60° SERRATIONS

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Chuck Dia Inch	Critical Dimensions			(All Dimensions are in mm)				STEEL
	Groove Width G	Bolt Size	Center to Center D	Hole to Front J	Width C	Length B	Height A	Part Number
10"	16	12MM	30	60	38	114	50	SCPL-10C-2.00
	16	12MM	30	60	38	114	75	SCPL-10C-3.00
	16	12MM	30	60	38	114	100	SCPL-10C-4.00
	16	12MM	30	60	38	114	150	SCPL-10C-6.00
	16	12MM	30	73	38	127	50	SCPL-10C-2.01
	16	12MM	30	73	38	127	75	SCPL-10C-3.01
	16	12MM	30	73	50	133	50	SCPL-10C-2.05
	16	12MM	30	73	50	133	75	SCPL-10C-3.05
16	12MM	30	73	50	133	100	SCPL-10C-4.05	

When ordering Steel specify "SP" for Pointed or "SF" for Flat at the end of part number.
(Example: SCPL-10C-3.0-SP)

When ordering Aluminum specify "AP" for Pointed or "AF" for Flat at the end of part number.
(Example: SCPL-10C-3.0-AP)

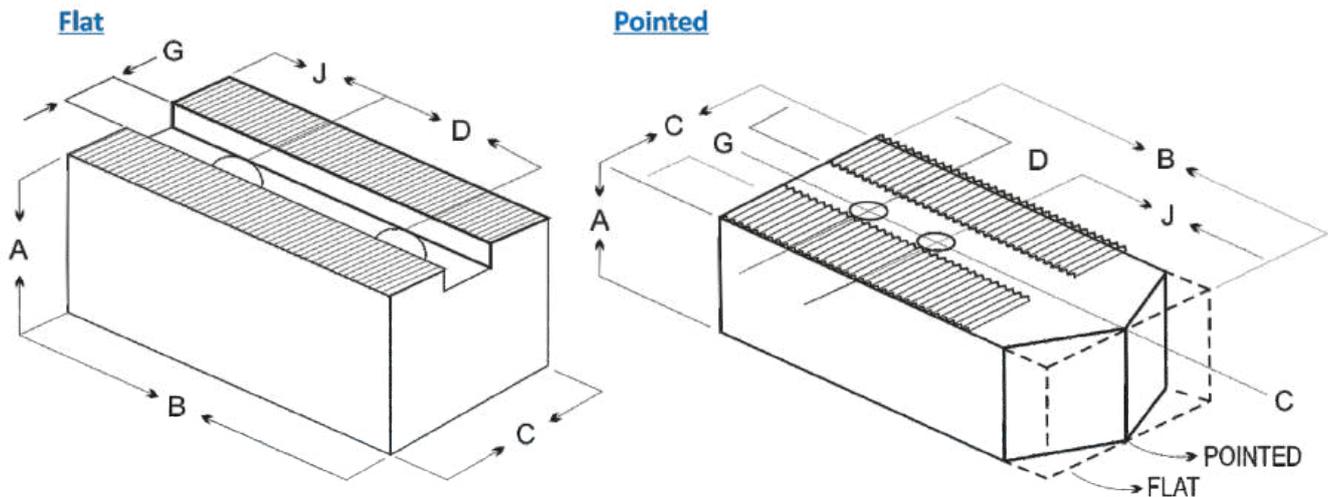
Steel Material: AISI 1018

Aluminum Material: 6061-T6 Bar Stock

SOFT JAWS

1.5MM X 60° SERRATIONS

For Kitagawa, Howa, Samchully, Suga, Nikko, Matsumoto & other Chucks.



Chuck Dia Inch	Critical Dimensions			(All Dimensions are in mm)				STEEL
	Groove Width G	Bolt Size	Center to Center D	Hole to Front J	Width Inch C	Length Inch B	Height Inch A	Part Number
12"	18	14MM	30	80	50	140	50	SCPL-12C-2.00
	18	14MM	30	80	50	140	63	SCPL-12C-2.50
	18	14MM	30	80	50	140	75	SCPL-12C-3.00
	18	14MM	30	80	50	140	100	SCPL-12C-4.00
	18	14MM	30	80	50	140	127	SCPL-12C-5.01
	18	14MM	30	80	50	140	150	SCPL-12C-6.00
	21	16MM	30	80	50	140	50	SCPL-12C-2.08
	21	16MM	30	80	50	140	63	SCPL-12C-2.58
	21	16MM	30	80	50	140	75	SCPL-12C-3.08
	21	16MM	30	80	50	140	100	SCPL-12C-4.08

When ordering Steel specify "SP" for Pointed or "SF" for Flat at the end of part number.
(Example: SCPL-12C-2.0-SP)

When ordering Aluminum specify "AP" for Pointed or "AF" for Flat at the end of part number.
(Example: SCPL-12C-2.0-AP)

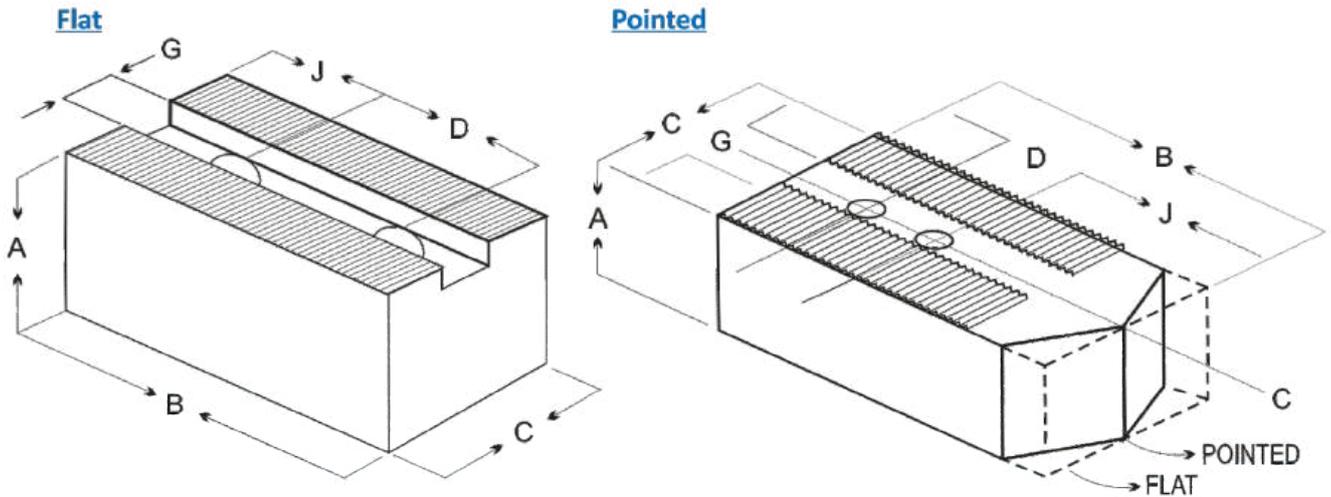
Steel Material: AISI 1018

Aluminum Material: 6061-T6 Bar Stock

SOFT JAWS

1.5MM X 60° SERRATIONS

For Kitagawa, Howa, Samchully, Suga, Nikko, Matsumoto & other Chucks.



Chuck Dia Inch	Critical Dimensions			(All Dimensions are in mm)				STEEL
	Groove Width G	Bolt Size	Center to Center D	Hole to Front J	Width Inch C	Length Inch B	Height Inch A	Part Number
15"	22	20MM	43	87	62	165	62	SCPL-15C-2.50
	22	20MM	43	87	62	165	75	SCPL-15C-3.00
	22	20MM	43	87	62	165	100	SCPL-15C-4.00
	22	20MM	43	87	62	165	150	SCPL-15C-6.00
	22	20MM	60	70	62	165	62	SCPL-15C-2.52
	22	20MM	43	113	62	190	62	SCPL-15C-2.55
	22	20MM	43	87	62	165	75	SCPL-15C-3.01

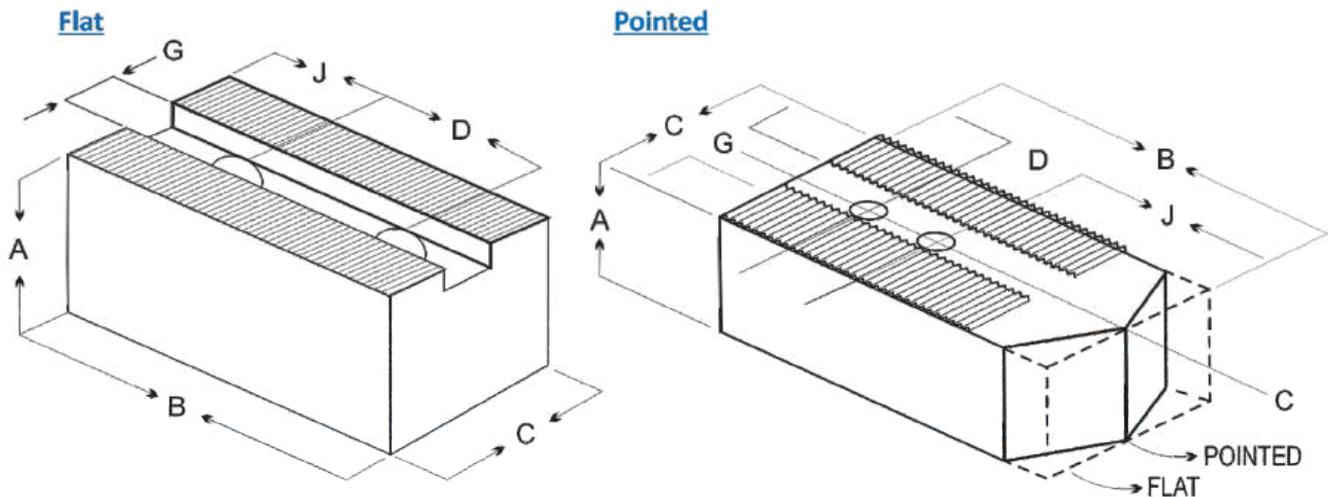
When ordering Steel specify "SP" for Pointed or "SF" for Flat at the end of part number.
(Example: SCPL-15C-2.5-SP)

When ordering Aluminum specify "AP" for Pointed or "AF" for Flat at the end of part number.
(Example: SCPL-15C-2.5-AP)

SOFT JAWS

1.5MM X 60° SERRATIONS

For Howa, Kitagawa & other Chucks.



Chuck Dia Inch	Critical Dimensions			(All Dimensions are in mm)				STEEL
	Groove Width G	Bolt Size	Center to Center D	Hole to Front J	Width C	Length B	Height A	Part Number
8"	16	12MM	25	50	38	95	50	SCPL-HO-8C-2.00
	16	12MM	25	50	38	95	75	SCPL-HO-8C-3.00
10"	18	14MM	30	60	38	114	50	SCPL-HO-10C-2.00
12"	21	16MM	35	80	50	140	50	SCPL-HO-12C-2.00
	21	16MM	35	80	50	140	62	SCPL-HO-12C-2.50
	21	16MM	35	80	50	140	100	SCPL-HO-12C-4.00

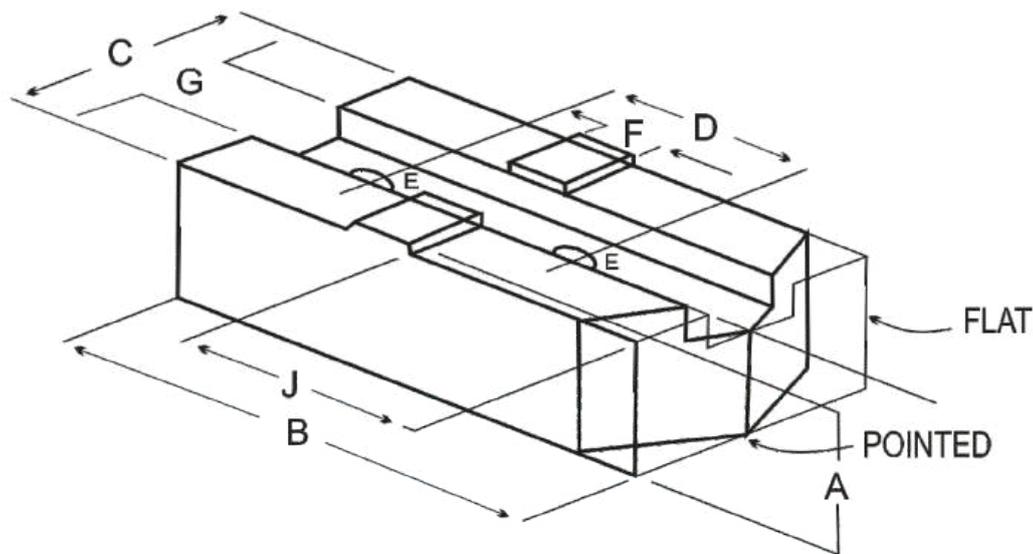
When ordering Steel specify "SP" for Pointed or "SF" for Flat at the end of part number.
(Example: SCPL-HO-8C-2.0-SP)

Steel Material: AISI 1018

SOFT JAWS

TONGUE & GROOVE (TG)

For Kitagawa, Bison, Buck, BTC, Cushman, Rohm, SMW, TMX & Yuassa Chucks



Chuck Dia Inch	Critical Dimensions				(All Dimensions are in mm)				STEEL
	Tongue to Front J	Groove Width G	Tongue Width F	Bolt Size	Center to Center D	Width C	Length B	Height A	Part Number
6"	35	7.92	12.67	3/8"	38	25	70	38	SCPL-TG-6C-1.50
	35	7.92	12.67	3/8"	38	25	70	50	SCPL-TG-6C-2.00
	35	7.92	12.67	3/8"	38	25	70	75	SCPL-TG-6C-3.00
	35	7.92	12.67	3/8"	38	25	70	100	SCPL-TG-6C-4.00
8"	50	7.92	12.67	3/8"	44.5	32	95	50	SCPL-TG-8C-2.00
	50	7.92	12.67	3/8"	44.5	32	95	62	SCPL-TG-8C-2.50
	50	7.92	12.67	3/8"	44.5	32	95	75	SCPL-TG-8C-3.00
10"	60	12.72	19.02	1/2"	54	38	114	50	SCPL-TG-10C-2.00
	60	12.72	19.02	1/2"	54	38	114	62	SCPL-TG-10C-2.50
	60	12.72	19.02	1/2"	54	38	114	75	SCPL-TG-10C-3.00
	60	12.72	19.02	1/2"	54	38	114	100	SCPL-TG-10C-4.00

When ordering Steel specify "SP" for Pointed or "SF" for Flat at the end of part number.
(Example: SCPL-TG-1.5-SP)

When ordering Aluminum specify "AP" for Pointed or "AF" for Flat at the end of part number.
(Example: SCPL-TG-1.5-AP)

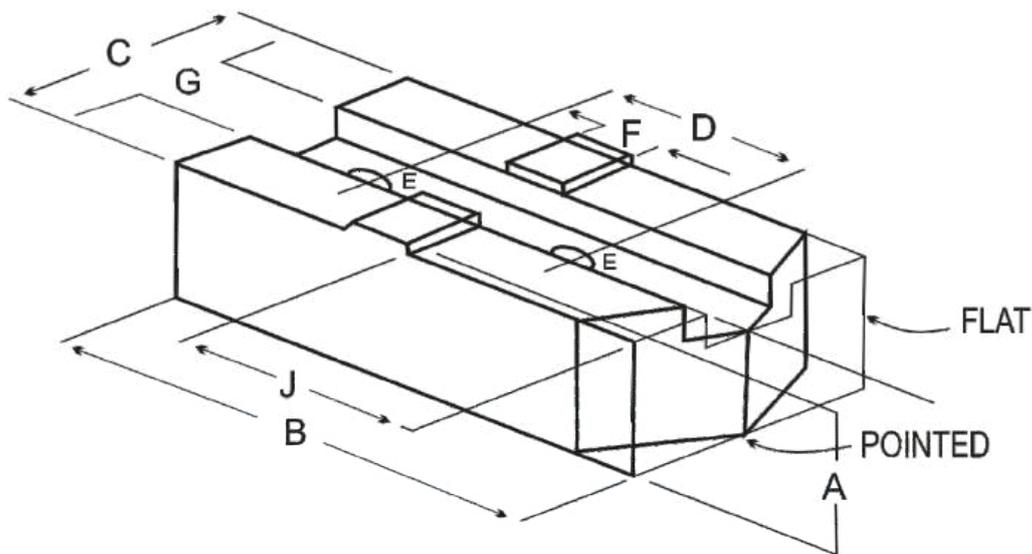
Steel Material: AISI 1018

Aluminum Material: 6061-T6 Bar Stock

SOFT JAWS

TONGUE & GROOVE (TG)

For Bison, Buck, BTC, Cushman, Rohm, SMW, TMX & Yuassa Chucks



		Critical Dimensions			(All Dimensions are in mm)				STEEL
Chuck Dia Inch	Tongue to Front J	Groove Width G	Tongue Width F	Bolt Size	Center to Center D	Width Inch C	Length Inch B	Height Inch A	Part Number
12"	75	12.72	19.02	1/2"	63.5	45	133	50	SCPL-TG-12C-2.00
	75	12.72	19.02	1/2"	63.5	45	133	62	SCPL-TG-12C-2.50
	75	12.72	19.02	1/2"	63.5	45	133	75	SCPL-TG-12C-3.00
	75	12.72	19.02	1/2"	63.5	45	133	100	SCPL-TG-12C-4.00
15"	75	12.72	19.02	5/8"	76	45	146	62	SCPL-TG-15C-2.50
	80	12.72	19.02	3/4"	76	62	150	100	SCPL-TG-15C-4.06
18"	90	12.72	19.02	3/4"	76	55	165	62	SCPL-TG-18C-2.50
	90	12.72	19.02	3/4"	76	62	165	62	SCPL-TG-18C-2.52

When ordering Steel specify "SP" for Pointed or "SF" for Flat at the end of part number.
(example: SCPL-TG-12C-2.0-SP)

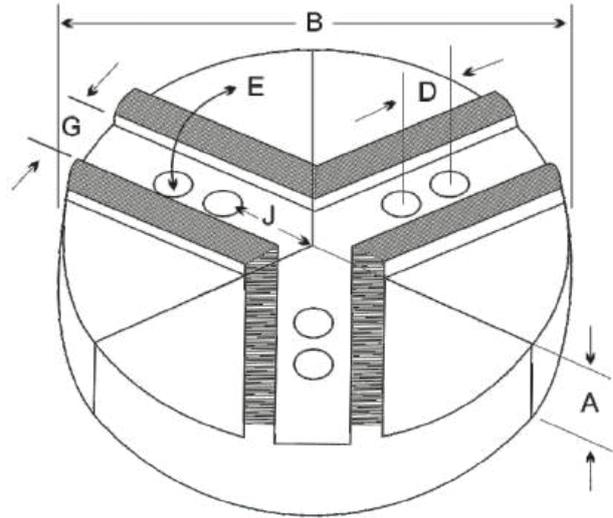
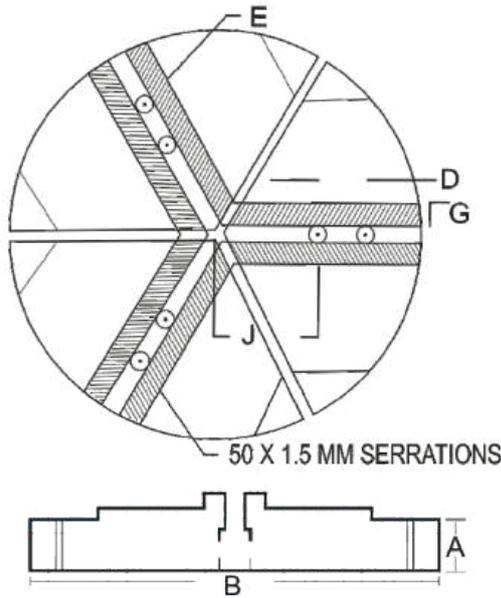
When ordering Aluminum specify "AP" for Pointed or "AF" for Flat at the end of part number.
(example: SCPL-TG-12C-2.0-AP)

Steel Material: AISI 1018

Aluminum Material: 6061-T6 Bar Stock

FULL GRIP SOFT JAWS (ROUND JAWS/PIE JAWS)

1.5MM X 60° SERRATIONS



Critical Dimensions			(All Dimensions are in mm)				Aluminium
Chuck Dia Inch	Height Inch A	Pie Diameter B	Center to Center D	Screw Size E	Groove Width G	Hole to Front J	Part Number
6"	50	150	20	10MM	12	40	SCPL-RKT-6C-2.00
	75	150	20	10MM	12	40	SCPL-RKT-6C-3.00
8"	50	200	25	12MM	14	55	SCPL-RKT-8C-2.00
	75	200	25	12MM	14	55	SCPL-RKT-8C-3.00
	100	200	25	12MM	14	55	SCPL-RKT-8C-4.00
10"	50	250	30	12MM	16	60	SCPL-RKT-10C-2.00
	75	250	30	12MM	16	60	SCPL-RKT-10C-3.00
	100	250	30	12MM	16	60	SCPL-RKT-10C-4.00
12"	50	300	30	14MM	18	70	SCPL-RKT-12C-2.00
	50	300	30	16MM	21	70	SCPL-RKT-12C-2.08
	75	300	30	14MM	18	70	SCPL-RKT-12C-3.00
	75	300	30	16MM	21	70	SCPL-RKT-12C-3.08
	100	300	30	14MM	18	70	SCPL-RKT-15C-4.00
	100	300	30	16MM	21	70	SCPL-RKT-15C-4.08
15"	62	380	43	20MM	22	95	SCPL-RKT-15C-2.50
	100	380	43	20MM	22	95	SCPL-RKT-15C-4.00

Available in Aluminum & Steel material specify "SR" for Steel & "AR" for Aluminum at the end of part number.
 (Example: SCPL-RKT-10C-2.00-SR)
 (Example: SCPL-RKT-10C-2.00-AR)

Steel : AISI 1018

Aluminum Mat.: 6061-T6 Round Bar Stock.