



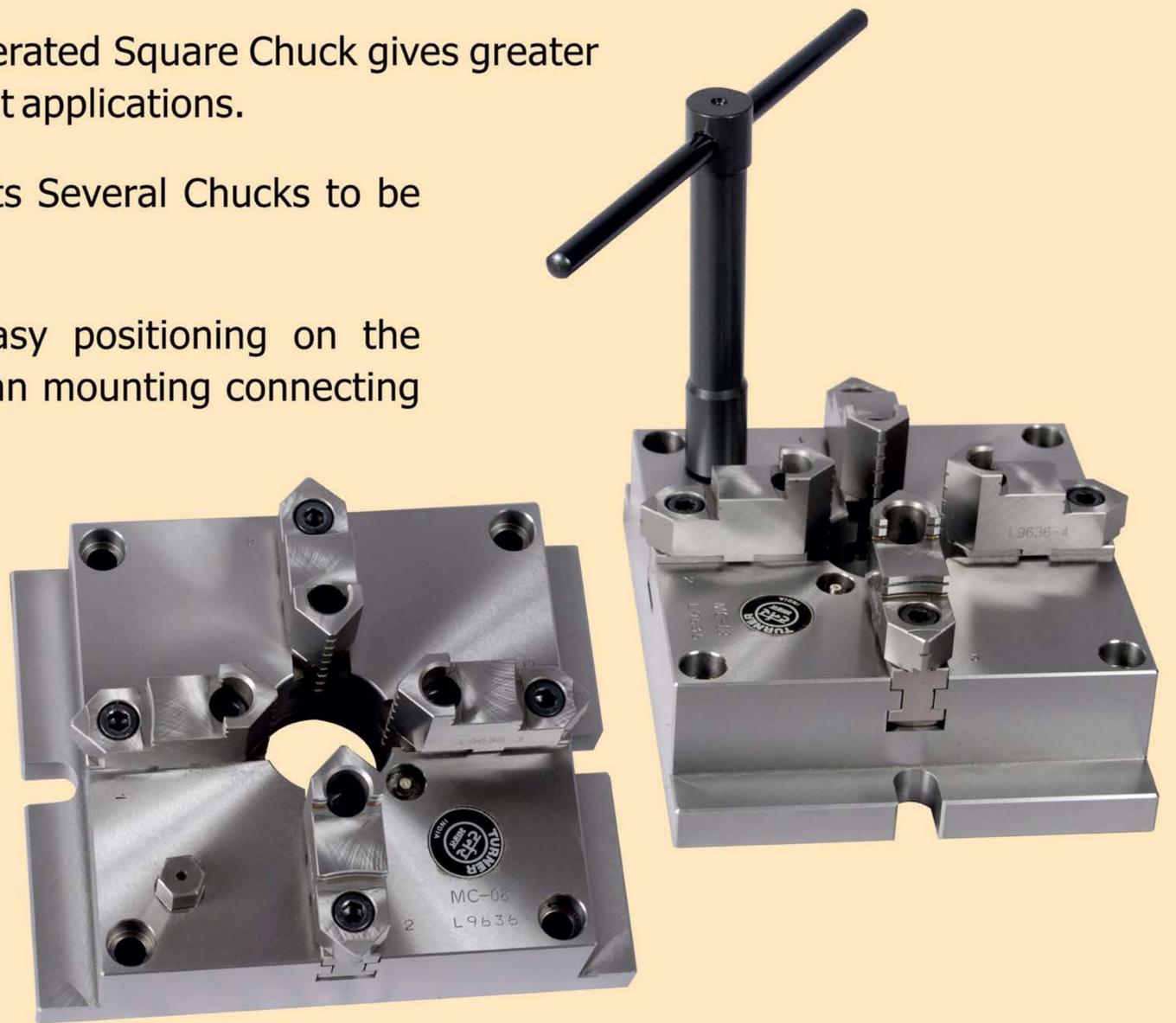
# Shashaco Chucks (P.) Ltd.

**TURNER**

## SUPER THIN SELF CENTERING SQUARE CHUCKS

### SUPER THIN SQUARE CHUCKS

- ◆ The super thin universal Scroll Operated Square Chuck gives greater Z-axis machining & is Ideal for pallet applications.
- ◆ The End Surface Clamping Permits Several Chucks to be mounted on the worktable.
- ◆ Elongated Slots allow fast & easy positioning on the worktable using T-bolts rather than mounting connecting plates.
- ◆ Top Soft Jaws are also available.



## FOR VMC AND CONVENTIONAL MILLING MACHINES

**AVAILABLE SIZES**

**160mm - 200mm - 250mm - 315mm**



# Shashaco Chucks (P.) Ltd.

**TURNER**

**Chucking Technology**

**For The Present**

**And The Future**





**Shashaco  
Chucks (P.) Ltd.**

**TURNER**

## **MANUFACTURERS & EXPORTERS**

- 1) TWO JAWS SELF CENTERING CHUCKS
- 2) THREE JAWS SELF CENTERING CHUCKS
- 3) FOUR JAWS SELF CENTERING CHUCKS
- 4) SIX JAWS SELF CENTERING CHUCKS
- 5) SINGLE PIECE SOFT JAWS SELF CENTERING CHUCKS
- 6) BASE HARD TOP HARD TWO PIECE MASTER GRIPPING SELF CENTERING CHUCKS ( MTJ TYPE )
- 7) INDEPENDENT 4-JAW CHUCKS (DOG)
- 8) SUPER THIN SELF CENTERING SQUARE CHUCKS
- 9) BLOCK JAWS
- 10) ADAPTER PLATES
- 11) SOFT JAWS, HARD JAWS, T-NUTS ETC. FOR POWER CHUCKS

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**STEEL BODY CHUCKS  
MANUFACTURED ON REQUEST**

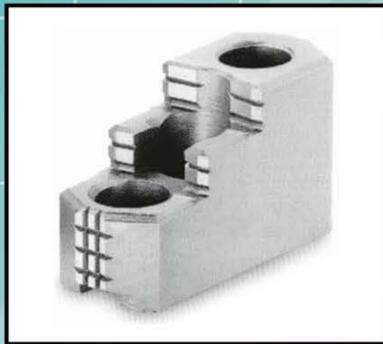
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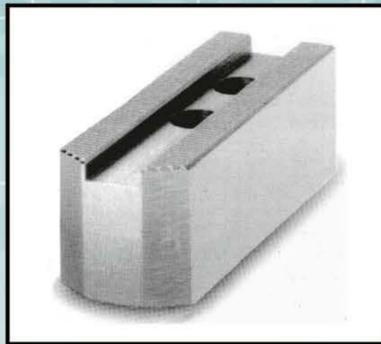
# Shashaco Chucks (P.) Ltd.

**TURNER**

## Manufacturers of SERRATED JAWS for All Power Chucks used on CNC Machines



HARD JAWS



SOFT JAWS



EXTRA HEIGHTED JAWS



EXTRA WIDE JAWS



EXTRA LONG JAWS



ROUND JAWS



L-TYPE JAWS



TONGUE & GROOVE TYPE JAWS



T-NUTS

Available in Different Pitches, i.e. 1.5 mm x 60°, 2 mm x 60°, 2.5 mm x 60°, 3 mm x 60°, 1/16" x 90°, 3/32" x 90° and other pitch on request.



**Shashaco  
Chucks (P.) Ltd.**

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# JAW BORING RING

## JAW BORING RING

(BR - TYPE)

### FEATURE:

**For Precision Boring of Soft Jaws**

**The Operation process is as under :**

1. Set the Jaw in correct position
2. Adjust the Jaw Boring Ring to fit the bolt holes
3. Lock the chuck to clamp the Jaw Boring ring
4. Machine the required size
5. Unlock the chuck



## BORING RING

**Sizes manufactured : Diameter 5", 6", 8", 10", 12" & 15"**



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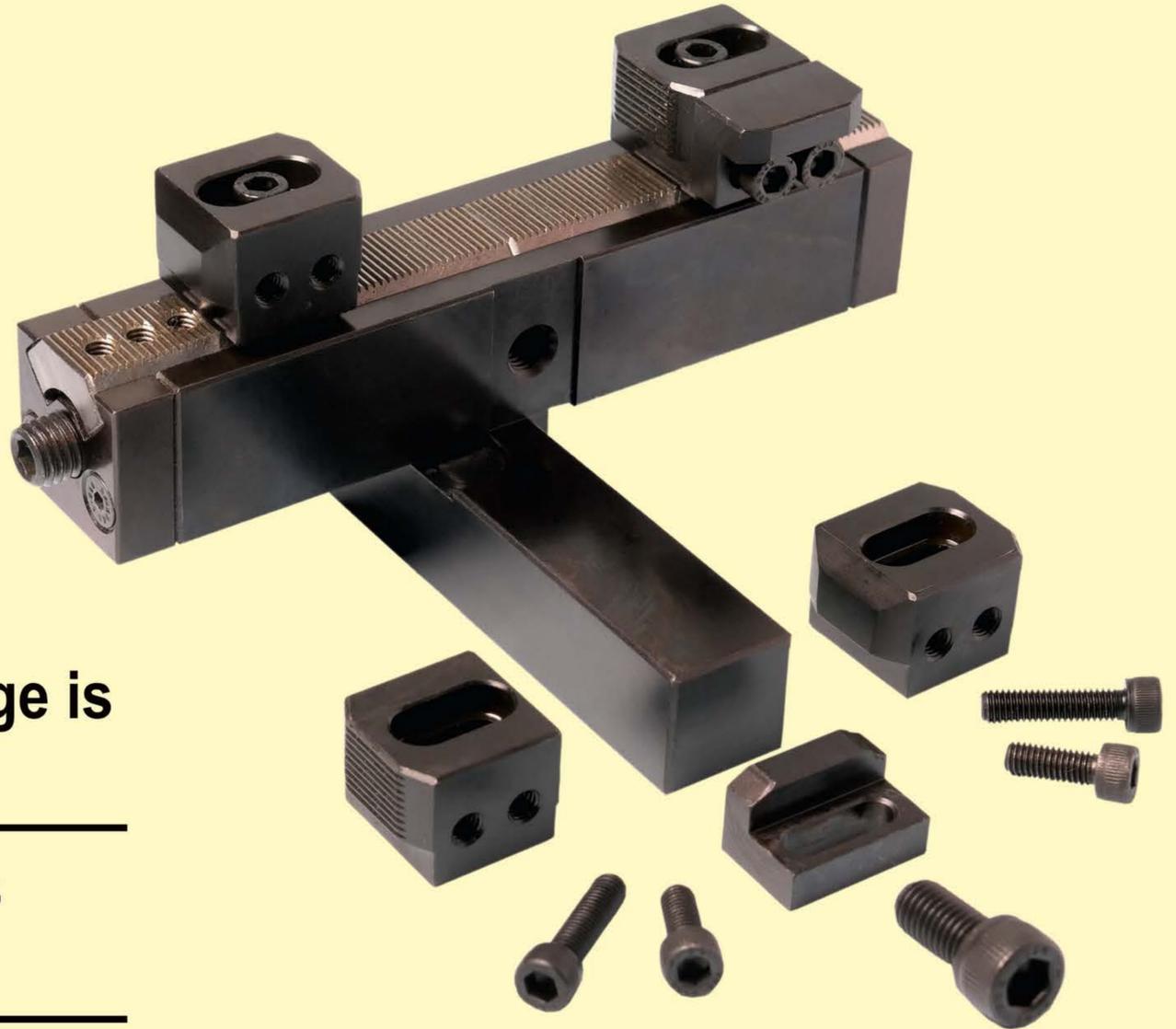
**TURNER**

# HEAVY DUTY BAR PULLER

## SQUARE SHANK TYPE

Size :

19 MM Square,  
20 MM Square,  
25 MM Square,



**STANDARD BAR** Pulling range is  
Diameter 4 mm to 70 mm.

**JUMBO BAR** Pulling range is  
Diameter 55 mm to 118 mm.

**MAXIMUM BAR** length  
recommended 1 metre.

## ADVANTAGES OF OUR BAR PULLERS :

- 1) Gripping Jaws are replaceable when worn out.
- 2) Easy to set up on CNC Lathe machine.
- 3) Increases productivity.
- 4) High compressed spring provides strong gripping force.

**ROUND SHANK AVAILABLE ON REQUEST**



**Shashaco  
Chucks (P.) Ltd.**

**TURNER**

# **BLOCK JAWS FOR VTL MACHINES**



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**These are customised Block Jaws for holding work piece 100 Tonnes in weight. Maximum clamping force per Jaw is 90 KN with tightening torque of more than 60 KN.**

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# Shashaco Chucks (P.) Ltd.

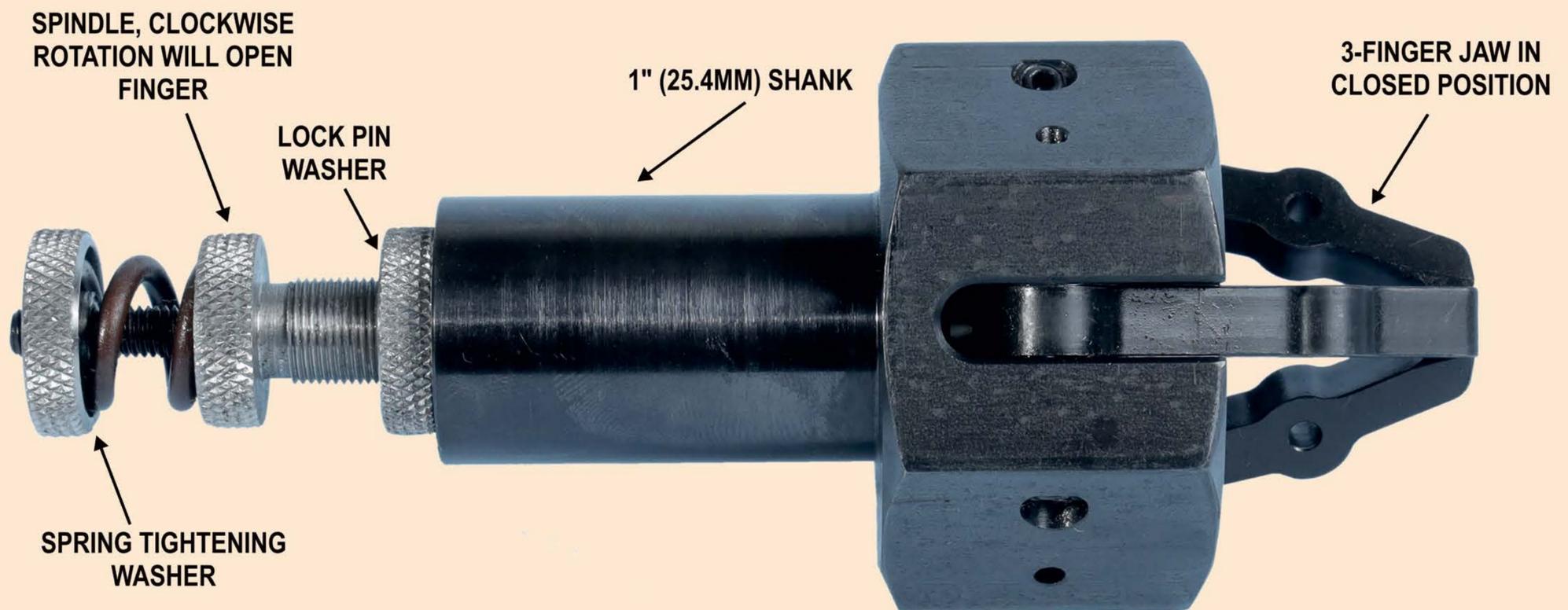
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## SMART BAR PULLER

### SMART BAR PULLER

Operation :

- Assume 3 fingers Jaws in closed position.
- Open lock pin washer in an anti clockwise direction.
- Spindle is to be rotated in clockwise direction to open 3 fingers Jaws for desire dia.  
(Slightly lower then clamping diameter)
- Spring and spring tightening washer is used for increasing clamping pressure.  
(Apply enough pressure by Human finger only)
- Finally tight lock pin washer with shank.



- Shank dia is available in 3/4", 20 mm, 25 mm and 1".
- Easy to use.
- Light in weight.
- Hardened Jaws are self centred.
- Gripping range is from 4 mm to 40 mm
- Compact design is specially for smaller CNC machines
- Jaw hardness is 52 to 55 HRC



**Shashaco  
Chucks (P.) Ltd.**



## **LIST OF OUR ESTEEMED CUSTOMERS**

- **ASEA BROWN BOVERI LIMITED**
- **ALSTOM INDIA LIMITED**
- **BAJAJ AUTO LIMITED**
- **BHARAT HEAVY ELECTRICALS LIMITED**
- **ELECON ENGINEERING COMPANY LIMITED**
- **ESCORTS INDIA LIMITED**
- **GODREJ & BOYCE MFG. CO. LIMITED**
- **GUJARAT STATE FERTILIZER & CHEMICALS LIMITED**
- **HINDUSTAN ZINC LIMITED**
- **INDIAN PETROCHEMICALS CORPORATION LIMITED**
- **INDIAN DAIRY MFG. CO. LIMITED**
- **JYOTI SWITCHGEARS LIMITED**
- **LARSEN & TOUBRO LIMITED**
- **LARSEN & TOUBRO DEFENCE LIMITED**
- **MACPOWER CNC MACHINES LIMITED**
- **MAHINDRA GUJARAT TRACTORS LIMITED**
- **ORDNANCE EQUIPMENTS FACTORY**
- **OIL & NATURAL GAS CORPORATION LIMITED**
- **POWER BUILD LIMITED**
- **RATNAMANI METALS & TUBES LIMITED**
- **RELIANCE INDUSTRIES LIMITED & ETC.**



# **Shashaco Chucks (P.) Ltd.**

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Welcome to Shashaco Chucks Pvt. Ltd., a distinguished manufacturer specializing in high-quality lathe chucks and related components Located at 188/1, GIDC, Waghodia, Vadodara - Gujarat - India. We have been serving the machine tools industry for more than 50 YEAR.

Our product range includes a wide variety of manual lathe chucks such as self centering chucks, independent 4-jaw chucks, power chucks spares, complemented by custom - made Block jaws for VTL machines and serrated jaws for power chucks suitable for diverse machining applications. We focus on precision, durability and innovation to meet the evolving demands of our clients across various sectors.

At shashaco Chucks, we are committed to delivering robust and reliable solutions that enhance machining efficiency and accuracy. We take pride in our advanced manufacturing capabilities and stringent quality control processes that ensure every product we offer meets international standards. We invite you to explore our range of lathe chucks and accessories designed to empower your machining operations with superior performance and reliability.

In addition to serving domestic markets, Shashaco chucks proudly exports its products to numerous countries worldwide. Our commitment to quality and customer satisfaction has helped us establish a strong international presence, enabling clients across borders to benefits from our reliable and high-performance LATHE CHUCKS and SERRATED SOFT JAWS & HARD JAWS.

We invite you to discover our advanced product offerings designed to support your machining operations with superior quality and global trust.



# Shashaco Chucks (P.) Ltd.



## WE EXPORT OUR PRODUCTS TO

- USA
- MEXICO
- CANADA
- GERMANY
- POLAND
- JAPAN
- PERU
- OMAN
- UAE
- SAUDI ARABIA
- KENYA
- AUSTRALIA





# Shashaco Chucks (P.) Ltd.

**TURNER**

## HARD JAWS FOR POWER CHUCKS

### Our Hard Jaws are :

- Manufactured from Forged Alloy Steel.
- They give High Accuracy for repetitive Clamping.
- Long life & wear Resistance.
- Case Hardened to 55-60 HRC.



**4-JAWS**



**3-JAWS**



**SINGLE STEP 3-JAWS**

Suitable to All major Power Chucks manufacturers worldwide  
like Kitagawa, Samchully, Bison, SMW Autoblok,  
Rohm, Schunk, Forkardt, GMT, Airtech etc.



# Shashaco Chucks (P.) Ltd.



## MANUFACTURERS & EXPORTERS

